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## BEGEIVED CENTRAL FAX GENTER

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**PATENT** 

Atty Docket No.: 200206643-1 App. Ser. No.: 10/697,687

## IN THE CLAIMS:

Please find a listing of the claims below, with the statuses of the claims shown in parentheses. This listing will replace all prior versions, and listings, of claims in the present application.

1. (Currently amended) A fuel cell assembly comprising:

a membrane electrode assembly including a substantially solid polymer electrolyte membrane positioned between opposed catalyst layers, the polymer electrolyte membrane having a dimension that is larger than a comparable dimension of at least one of the catalyst layers, such that the polymer electrolyte membrane has an uncovered portion; [[and]]

a gasket attached to the uncovered portion of the polymer electrolyte membrane, wherein the gasket extends beyond a periphery of the polymer electrolyte membrane and wherein the gasket is formed of a polymer material, said gasket being configured to substantially prevent leakage of fuel or oxidant between an anode side and a cathode side of the membrane electrode assembly;

an anode collector plate; and

a cathode collector plate,

wherein the anode collector plate and the cathode collector plate are attached to opposite surfaces of the gasket.

2. (Original) The fuel cell assembly according to claim 1, further comprising:

a thermoplastic adhesive, wherein the gasket is attached to the uncovered portion of the polymer electrolyte membrane with the thermoplastic adhesive.

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3. (Original) The fuel cell assembly according to claim 2, wherein the gasket and

thermoplastic adhesive are integrally formed.

4. (Original) The fuel cell assembly according to claim 1, wherein the gasket has a

height and the catalyst layers have respective heights, and wherein the height of the gasket is

substantially equal to or greater than the respective heights of the catalyst layers.

5. (Canceled).

6. (Original) The fuel cell assembly according to claim 1, wherein the dimension of

the polymer electrolyte membrane is larger than comparable dimensions of the opposed

catalyst layers, such that the polymer electrolyte membrane has uncovered portions on both

the anode side and the cathode side, and wherein a first gasket is attached to the uncovered

portion of the anode side and a second gasket is attached to the uncovered portion of the

cathode side.

7. (Original) The fuel cell assembly according to claim 6, wherein the first gasket

and the second gasket are attached to each other beyond the periphery of the polymer

electrolyte membrane.

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8. (Original) The fuel cell assembly according to claim 1, wherein the polymer electrolyte membrane contains a plurality of uncovered portions around at least two ends of the polymer electrolyte membrane and wherein gaskets are attached to the plurality of uncovered portions on the at least two ends of the polymer electrolyte membrane.

9. (Original) The fuel cell assembly according to claim 8, wherein a first gasket and a second gasket are attached to each of the two ends of the polymer electrolyte membrane, and wherein the first gasket and the second gasket are attached to each other beyond the periphery of the polymer electrolyte membrane.

10. (Original) The fuel cell assembly according to claim 1, further comprising: a containment chamber, wherein the containment chamber is at least one of attached to the gasket or integrally formed with the gasket.

11. (Original) The fuel cell assembly according to claim 1, further comprising:

a plurality of membrane electrode assemblies positioned in a substantially planar arrangement with respect to each other and wherein the gasket is attached to polymer electrolyte membranes of the plurality of membrane electrode assemblies.

12. (Original) The fuel cell assembly according to claim 1, further comprising:

a plurality of membrane electrode assemblies positioned in a stacked arrangement with respect to each other and wherein the gasket is attached to the polymer electrolyte membranes of adjacent ones of the membrane electrode assemblies.

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13. (Original) The fuel cell assembly according to claim 12, further comprising:

a housing containing the plurality of membrane electrode assemblies; and

one or more gaskets being attached to the housing.

14. (Original) The fuel cell assembly according to claim 13, wherein the plurality of

membrane electrode assemblies and the gaskets are configured to separate the housing into a

fuel containment chamber and an oxidant containment chamber, and wherein the housing

contains a fuel inlet and an exidant inlet.

15. (Original) The fuel cell assembly according to claim 14, wherein the anode sides

of the plurality of membrane electrode assemblies face the fuel containment chamber and the

cathode sides of the plurality of membrane electrode assemblies face the oxidant containment

chamber.

16. (Currently amended) A method for substantially preventing leakage between fuel

and exident in a fuel cell, said method comprising:

attaching a first polymeric gasket to a first side of a polymer electrolyte membrane of

the fuel cell in a manner to cause the polymeric gasket to extend beyond a periphery of a first

end of the polymer electrolyte membrane;

attaching a second polymeric gasket to a second side of the polymer electrolyte

membrane in a manner to cause the polymeric gasket to extend beyond the periphery of the

first end of the polymer electrolyte membrane; [[and]]

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attaching the first polymeric gasket to the second polymeric gasket at a location beyond the periphery of the first end of the polymer electrolyte membrane;

attaching a first current collector to a surface of the first polymeric gasket; and

attaching a second current collector to a surface of the second polymeric gasket,

wherein the first polymeric gasket and the second polymer gasket functions as a spacer

between the first current collector and the second current collector.

- 17. (Original) The method according to claim 16, wherein the steps of attaching the first polymeric gasket and the second polymeric gasket to the polymer electrolyte membrane further comprises adhering the first polymeric gasket and the second polymeric gasket to the polymer electrolyte membrane with a thermoplastic adhesive.
- 18. (Original) The method according to claim 16, wherein the step of attaching the first polymeric gasket to the second polymeric gasket further comprises adhering the first polymeric gasket to the second polymeric gasket with a thermoplastic adhesive.
  - 19. (Canceled).
- 20. (Original) The method according to claim 16, further comprising:

  attaching an additional fuel cell component to at least one of the first polymeric gasket
  and the second polymeric gasket.

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21. (Original) The method according to claim 16, further comprising:

forming an additional fuel cell component from at least one of the first polymeric

gasket and the second polymeric gasket.

22. (Original) The method according to claim 16, further comprising:

positioning a plurality of fuel cells in a substantially planar arrangement with respect

to one another;

attaching the first polymeric gasket to the first sides of the polymer electrolyte

membranes of the fuel cells; and

attaching the second polymeric gasket to the second sides of the polymer electrolyte

membranes of the fuel cells, wherein the first polymeric gasket and the second polymeric

gasket operate to substantially prevent leakage between anode sides and cathode sides of the

plurality of fuel cells.

23. (Original) The method according to claim 22, further comprising:

attaching the first polymeric gasket to the second polymeric gasket in locations

between the plurality of fuel cells.

24. (Original) The method according to claim 16, further comprising:

positioning a plurality of fuel cells in a substantially stacked arrangement with respect

to each other;

attaching the first polymeric gasket to the first sides of adjacent fuel cells; and

attaching the second polymeric gasket to the second sides of adjacent fuel cells.

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25. (Original) The method according to claim 24, further comprising:

providing a housing for containing the plurality of fuel cells:

scparating the housing into a fuel containment chamber and an oxidant containment chamber with the plurality of fuel cells, the first polymeric gasket and the second polymeric gasket; and

wherein the first sides of the fuel cells face one of the fuel containment chamber and the oxidant containment chamber and the second sides of the fuel cells face the other of the fuel containment chamber and the oxidant containment chamber.

26. (Currently amended) A fuel cell assembly comprising:

means for supplying fuel to a membrane electrode assembly;

means for supplying oxidant to the membrane electrode assembly;

means for providing fuel containment between the fuel and oxidant in at least one area beyond a periphery of the membrane electrode assembly, wherein the means for providing fuel containment between the fuel and oxidant comprises a polymeric material; [[and]]

means for attaching the means for substantially preventing leakage to the membrane clectrode assembly;

an anode collector plate attached to a first surface of the means for providing fuel containment; and

a cathode collector plate attached to a second surface of the means for providing fuel containment, said second surface being located on an opposite side of the means for providing fuel containment as the first surface.

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27. (Original) The fuel cell assembly according to claim 26, wherein the means for providing fuel containment comprises means for supporting a plurality of membrane electrode assemblies in a substantially planar arrangement with respect to each other.

28. (Original) The fuel cell assembly according to claim 26, wherein the means for providing fuel containment comprises means for supporting a plurality of membrane electrode assemblies in a substantially stacked arrangement with respect to each other.

Claims 29-33. (Canceled).

34. (Currently amended) A method of manufacturing a fuel cell assembly, said method comprising:

supplying a first gasket sheet;

positioning a membrane electrode assembly (MEA) onto the first gasket sheet;

supplying a second gasket sheet;

positioning the second gasket sheet onto the MEA; [[and]]

applying pressure onto the first gasket sheet, the MEA, and the second gasket sheet to adhere the first gasket sheet and the second gasket sheet to the MEA and to adhere the first gasket sheet to the second gasket sheet in one or more locations beyond a periphery of the MEA;

supplying an anode collector plate;

attaching the anode collector plate to a surface of the first gasket sheet;

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supplying a cathode collector plate;

attaching the cathode collector plate to the second gasket sheet.

35. (Original) The method according to claim 34, wherein one or both of the steps of

supplying a first gasket sheet and supplying a second gasket sheet comprises supplying a

gasket sheet having a plurality of prefabricated openings.

36. (Original) The method according to claim 35, wherein the step of positioned the

MEA onto the first gasket sheet comprises positioning the MEA onto a location on the first

gasket sheet substantially over the hole.

37. (Original) The method according to claim 34, further comprising:

prior to the step of positioning the MEA onto the first gasket sheet, punching a hole

into the first gasket sheet, wherein the hole has at least one dimension that is smaller than a

corresponding dimension on the MEA.

38. (Original) The method according to claim 37, wherein the step of positioning the

MEA onto the first gasket sheet comprises positioning the MEA onto a location on the first

gasket sheet substantially over the hole.

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39. (Original) The method according to claim 34, further comprising:

prior to the step of positioning the second gasket sheet onto the MEA, punching a hole

into the second gasket sheet, wherein the hole has at least one dimension that is smaller than a

corresponding dimension on the MEA.

40. (Original) The method according to claim 39, wherein the step of positioning the

second gasket sheet onto the MEA comprises positioning the second gasket sheet onto the

MEA such that the hole is substantially over the MEA.

41. (Original) The method according to claim 34, wherein the steps of supplying the

first gasket sheet and supplying the second gasket sheet comprise supplying a first gasket

sheet having an adhesive layer and supplying a second gasket sheet having an adhesive layer.

42. (Original) The method according to claim 34, further comprising:

prior to the step of positioning the MEA onto the first gasket sheet, applying an

adhesive layer to the first gasket sheet; and

prior to the step of positioning the second gasket sheet onto the MEA, applying an

adhesive layer to the second gasket sheet.

43. (Original) The method according to claim 34, further comprising:

cutting the adhered first gasket sheet, MEA, and second gasket sheet into one or more

sections to form one or more substantially planar fuel cell arrangements.

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44. (Original) The method according to claim 43, further comprising:

bending one or more of the cut sections to form one or more substantially stacked fuel

cell arrangements.

45. (New) The fuel cell assembly according to claim 1, wherein the gasket comprises

an additional fuel cell component formed from the gasket, said additional fuel cell component

comprising walls of a chamber configured to contain at least one of a liquid and a gas.

46. (New) A method for substantially preventing leakage between fuel and oxidant

in a fuel cell, said method comprising:

attaching a first polymeric gasket to a first side of a polymer electrolyte membrane of

the fuel cell in a manner to cause the polymeric gasket to extend beyond a periphery of a first

end of the polymer electrolyte membrane;

attaching a second polymeric gasket to a second side of the polymer electrolyte

membrane in a manner to cause the polymeric gasket to extend beyond the periphery of the

first end of the polymer electrolyte membrane;

attaching the first polymeric gasket to the second polymeric gasket at a location

beyond the periphery of the first end of the polymer electrolyte membrane; and

forming an additional fuel cell component from at least one of the first polymeric

gasket and the second polymeric gasket, said additional fuel cell component comprising walls

of a chamber configured to contain at least one of a liquid and a gas.

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47. (New) The method according to claim 46, further comprising:

positioning a plurality of fuel cells in a substantially planar arrangement with respect to one another;

attaching the first polymeric gasket to the first sides of the polymer electrolyte membranes of the fuel cells; and

attaching the second polymeric gasket to the second sides of the polymer electrolyte membranes of the fuel cells, wherein the first polymeric gasket and the second polymeric gasket operate to substantially prevent leakage between anode sides and cathode sides of the plurality of fuel cells.

48. (New) The method according to claim 47, further comprising: attaching the first polymeric gasket to the second polymeric gasket in locations between the plurality of fuel cells.

49. (New) The method according to claim 46, further comprising:

positioning a plurality of fuel cells in a substantially stacked arrangement with respect to cach other.

attaching the first polymeric gasket to the first sides of adjacent fuel cells; and attaching the second polymeric gasket to the second sides of adjacent fuel cells.

50. (New) The method according to claim 49, further comprising: providing a housing for containing the plurality of fuel cells;

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separating the housing into a fuel containment chamber and an oxidant containment chamber with the plurality of fuel cells, the first polymeric gasket and the second polymeric gasket; and

wherein the first sides of the fuel cells face one of the fuel containment chamber and the oxidant containment chamber and the second sides of the fuel cells face the other of the fuel containment chamber and the oxidant containment chamber.